



Gas Mixture (Argon 50-90%, Carbon Dioxide 10- 50%)

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Date of issue: 01/01/2000 Revision date: 09-28-2017 Supersedes: 10/24/2016

SECTION: 1. Product and company identification

1.1. Product identifier

Product form : Mixture
Trade name : StarGold C10, C12, C15, C17, C18, C20, C25, C40, C50 Shielding Gas Mixtures
Formula : Mixtures of argon and 10-50 percent carbon dioxide

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Electric Arc Welding
Industrial use

1.3. Details of the supplier of the safety data sheet

Holston Gases, Inc.
545 W Baxter Ave.
Knoxville, TN 37921 - USA
T 1-865-573-1917 - F 1-865-573-0063
www.holstongases.com

1.4. Emergency telephone number

Emergency number : Onsite Emergency: 1-800-645-4633

CHEMTREC, 24hr/day 7days/week
— Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887
(collect calls accepted, Contract 17729)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-US classification

Press. Gas (Comp.) H280

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS04

Signal word (GHS-US) :

Warning

Hazard statements (GHS-US) :

H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED
OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION.
CGA-HG01 - MAY CAUSE FROSTBITE.
CGA-HG03 - MAY INCREASE RESPIRATION AND HEART RATE.

Precautionary statements (GHS-US) :

P202 - Do not handle until all safety precautions have been read and understood
P261 - Avoid breathing gas, vapors
P262 - Do not get in eyes, on skin, or on clothing.
P271+P403 - Use and store only outdoors or in a well-ventilated place.
CGA-PG05 - Use a back flow preventive device in the piping.
CGA-PG10 - Use only with equipment rated for cylinder pressure.
CGA-PG06 - Close valve after each use and when empty.
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F).

2.3. Other hazards

Other hazards not contributing to the : Asphyxiant in high concentrations.



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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : **Warning: High-pressure gas.** Evacuate personnel to a safe area. Appropriate self-contained breathing apparatus may be required. Approach suspected leak area with caution. Remove all sources of ignition, if safe to do so. Reduce gas with fog or fine water spray. Stop flow of product if safe to do so. Ventilate area or move container to a well-ventilated area. Before entering the area, especially a confined area, check the area with an appropriate device.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Try to stop release.

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear leather safety gloves and safety shoes when handling cylinders. Protect cylinders from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g, wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 125°F (52°C). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap, if provided, firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods.

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Argon (7440-37-1)

ACGIH	Not established
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Argon (7440-37-1)		
USA OSHA	Not established	
Carbon dioxide (124-38-9)		
ACGIH	ACGIH TLV-TWA (ppm)	5000 ppm
ACGIH	ACGIH TLV-STEL (ppm)	30000 ppm
USA OSHA	OSHA PEL (TWA) (mg/m ³)	9000 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	5000 ppm

8.2. Exposure controls

Appropriate engineering controls	: Use a local exhaust system with sufficient flow velocity to maintain an adequate supply of air in the worker's breathing zone. Mechanical (general): General exhaust ventilation may be acceptable if it can maintain an adequate supply of air. Ensure exposure is below occupational exposure limits (where available).
Hand protection	: Wear work gloves when handling containers; welding gloves for welding. Gloves must be free of oil and grease.
Eye protection	: Wear safety glasses with side shields.
Skin and body protection	: Wear work gloves and metatarsal shoes for cylinder handling. Protective equipment where needed. Select in accordance with OSHA 29 CFR 1910.132, 1910.136, and 1910.138. As needed for welding, wear hand, head, and body protection to help prevent injury from radiation and sparks. (See ANSI Z49.1.) At a minimum, this includes welder's gloves and protective goggles, and may include arm protectors, aprons, hats, and shoulder protection as well as substantial clothing.
Respiratory protection	: When workplace conditions warrant respirator use, follow a respiratory protection program that meets OSHA 29 CFR 1910.134, ANSI Z88.2, or MSHA 30 CFR 72.710 (where applicable). Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).
Thermal hazard protection	: Wear cold insulating gloves when transfilling or breaking transfer connections.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Colorless gas.
Color	: Colorless
Odor	: Odorless.
Odor threshold	: No data available
pH	: Not applicable.
Relative evaporation rate (butyl acetate=1)	: No data available
Relative evaporation rate (ether=1)	: Not applicable.
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: Not applicable.
Relative vapor density at 20 °C	: No data available
Relative density	: No data available



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Density	: 1.166 - 1.275 kg/m ³ HeliStar SS: 1.166 kg/m ³ (0.0728 lb/ft ³) , HeliStarCS: 1.275 kg/m ³ (0.0796 lb/ft ³)
Relative gas density	: 0.962 - 1.062 HeliStar SS: 0.972, HeliStar CS: 1.062
Solubility	: Water: No data available
Log Pow	: Not applicable.
Log Kow	: Not applicable.
Viscosity, kinematic	: Not applicable.
Viscosity, dynamic	: Not applicable.
Explosive properties	: Not applicable.
Oxidizing properties	: None.
Explosion limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

Alkali metals, Alkaline earth metals, Acetylide forming metals, Chromium, Titanium > 1022°F (550°C), Uranium (U) > 1382°F (750°C), Magnesium > 1427°F (775°C).

10.6. Hazardous decomposition products

Using this product in welding and cutting may create additional hazards. The arc from electric arc welding may form gaseous reaction products such as carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc. Other decomposition products of arc welding and cutting originate from the volatilization, reaction, and oxidization of the material being worked.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified pH: Not applicable.
Serious eye damage/irritation	: Not classified pH: Not applicable.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified



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Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No ecological damage caused by this product.

12.2. Persistence and degradability

StarGold C10, C12, C15, C17, C18, C20, C25, C40, C50 Shielding Gas Mixtures

Persistence and degradability	No ecological damage caused by this product.
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Argon (7440-37-1)

Persistence and degradability	No ecological damage caused by this product.
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Carbon dioxide (124-38-9)

Persistence and degradability	No ecological damage caused by this product.
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12.3. Bioaccumulative potential

StarGold C10, C12, C15, C17, C18, C20, C25, C40, C50 Shielding Gas Mixtures

Log Pow	Not applicable.
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Log Kow	Not applicable.
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Bioaccumulative potential	No ecological damage caused by this product.
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Argon (7440-37-1)

Log Pow	Not applicable.
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Log Kow	Not applicable.
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Bioaccumulative potential	No ecological damage caused by this product.
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Carbon dioxide (124-38-9)

BCF fish 1	(no bioaccumulation)
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Log Pow	0.83
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Log Kow	Not applicable.
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Bioaccumulative potential	No ecological damage caused by this product.
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12.4 Mobility in soil

StarGold C10, C12, C15, C17, C18, C20, C25, C40, C50 Shielding Gas Mixtures

Mobility in soil	No data available.
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Argon (7440-37-1)

Mobility in soil	No data available.
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Ecology - soil	No ecological damage caused by this product.
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Carbon dioxide (124-38-9)

Mobility in soil	No data available.
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Ecology - soil	No ecological damage caused by this product.
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12.5 Other adverse effects

Effect on ozone layer : None.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international regulations. Contact supplier for any special requirements.

SECTION 14: Transport information

In accordance with DOT

Transport document description : UN1956 Compressed gas, n.o.s., 2.2

UN-No.(DOT) : UN1956



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Proper Shipping Name (DOT) : Compressed gas, n.o.s.
Class (DOT) : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115
Hazard labels (DOT) : 2.2 - Non-flammable gas



DOT Symbols : G - Identifies proper shipping name (PSN) requiring the addition of technical name(s) in parentheses following the PSN.

Additional information

Other information : No supplementary information available.
Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers:
- Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure cylinder valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

Transport by sea

UN-No. (IMDG) : 1956
Proper Shipping Name (IMDG) : COMPRESSED GAS, N.O.S.
Class (IMDG) : 2 - Gases

Air transport

UN-No. (IATA) : 1956
Proper Shipping Name (IATA) : Compressed gas, n.o.s.
Class (IATA) : 2

SECTION 15: Regulatory information

15.1 US Federal regulations

StarGold C10, C12, C15, C17, C18, C20, C25, C40, C50 Shielding Gas Mixtures

SARA Section 311/312 Hazard Classes	Sudden release of pressure hazard Immediate (acute) health hazard
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All components of this product are listed on the Toxic Substances Control Act (TSCA) inventory.

15.2 International regulations

CANADA

Argon (7440-37-1)

Listed on the Canadian DSL (Domestic Substances List)

Carbon dioxide (124-38-9)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations



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15.2.2. National regulations

No additional information available

15.3. US State regulations

StarGold C10, C12, C15, C17, C18, C20, C25, C40, C50 Shielding Gas Mixtures()	
U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Argon (7440-37-1)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)
No	No	No	No	

Carbon dioxide (124-38-9)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)
No	No	No	No	

Argon (7440-37-1)
U.S. - Massachusetts - Right to Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

Carbon dioxide (124-38-9)
U.S. - Massachusetts - Right to Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List



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SECTION 16: Other info.

Other information

When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Fumes and gases produced during welding and cutting processes can be dangerous to your health and may cause serious lung disease. KEEP YOUR HEAD OUT OF FUMES. DO NOT BREATHE FUMES AND GASES. Use enough ventilation, local exhaust, or both to keep fumes and gases from your breathing zone and the general area. Short-term overexposure to fumes may cause dizziness, nausea, and dryness or irritation of the nose, throat, and eyes; or may cause other similar discomfort. Contaminants in the air may add to the hazard of fumes and gases. One such contaminant, chlorinated hydrocarbon vapors from cleaning and degreasing activities, poses a special risk. DO NOT USE ELECTRIC ARCS IN THE PRESENCE OF CHLORINATED HYDROCARBON VAPORS—HIGHLY TOXIC PHOSGENE MAY BE PRODUCED. Metal coatings such as paint, plating, or galvanizing may generate harmful fumes when heated. Residues from cleaning materials may also be harmful. AVOID ARC OPERATIONS ON PARTS WITH PHOSPHATE RESIDUES (ANTI-RUST, CLEANING PREPARATIONS)—HIGHLY TOXIC PHOSPHINE MAY BE PRODUCED.

Holston Gases asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information

The opinions expressed herein are those of qualified experts within Holston Gases, Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Holston Gases, Inc, it is the user's obligation to determine the conditions of safe use of the product

Holston SDSs are furnished on sale or delivery by Holston Gases or the independent distributors and suppliers who package and sell our products. To obtain current SDSs for these products, contact your Holston Gases sales representative, local distributor, or supplier, or download from www.holstongases.com. If you have questions regarding Holston SDSs, would like the document number and date of the latest SDS, or would like the names of the Holston suppliers in your area, phone or write the Holston Gases Call Center (Phone: 1-865-573-1917; Address: Holston Gases Inc., 545 W Baxter Ave #6846, Knoxville, TN 37921)

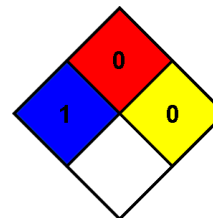
Holston Gases Inc and the Flowing Airstream design are trademarks or registered trademarks of Holston Gases Inc. Technology, Inc. in the United States and/or other countries.

Revision date : 09/28/2017

NFPA health hazard : 1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA fire hazard : 0 - Materials that will not burn under typical dire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability : 0 Minimal Hazard

Physical : 3 Serious Hazard

SDS US (GHS HazCom 2012) - Holston Gases Inc.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.